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# Geared turbofan

The **geared turbofan** is a type of <u>turbofan</u> aircraft engine, with a <u>gearbox</u> between the <u>fan</u> and the low pressure shaft to spin each at optimum <u>angular</u> velocities.

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### Technology

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In a conventional turbofan, a single shaft (the "low-pressure" or LP shaft) connects the fan, the lowpressure compressor and the low-pressure turbine (a second concentric shaft connects the highpressure compressor and high-pressure turbine). In this configuration, the maximum tip speed for the larger radius fan limits the rotational speed for the LP shaft and thus the LP compressor and turbine. At high <u>bypass ratios</u> (and thus high radius ratios) the tip speeds of the LP turbine and LP compressor must be relatively low, which means extra compressor and turbine stages are required to keep the average stage loadings and, therefore, overall component efficiencies to an acceptable level.

In a geared turbofan, a <u>planetary reduction gearbox</u> between the fan and the LP shaft allows the latter to run at a higher rotational speed thus enabling fewer stages to be used in both the LP turbine and the LP compressor, increasing efficiency and reducing weight. However, some energy will be lost as heat in the gear mechanism and weight saved on turbine and compressor stages is partly offset by that of the gearbox. There are manufacturing cost and reliability implications as well.

The lower fan speed allows higher bypass ratios, leading to reduced fuel consumption and much reduced noise. The <u>BAe 146</u> is fitted with geared turbofans and is still one of the quietest commercial aircraft.<sup>[1]</sup> A large part of the noise reduction is due to reduced fan tip speeds. In conventional

turbofans the fan tips exceed the <u>speed of sound</u> causing a characteristic drone, requiring sound deadening. Geared turbofans operate the fan at sufficiently low rotational speed to avoid supersonic tip speeds.<sup>[2]</sup>

After considering a geared design, General Electric avoided it for its <u>CFM LEAP</u> among weight and reliability concerns while Pratt & Whitney developed the competing geared <u>PW1000G</u>, postponing its use for a future application.<sup>[3]</sup>

#### Engines

- Garrett TFE731
- Lycoming ALF 502/LF 507
- Pratt & Whitney PW1000G
- Rolls-Royce UltraFan
- Turbomeca Astafan
- Turbomeca Aspin

### Tentatives



An ALF 502 geared turbofan from a Bombardier Challenger 600

- Rolls-Royce/SNECMA M45SD, a derivative of Rolls-Royce/SNECMA M45H turbofan, designed to demonstrate ultra-quiet engine technologies, needed for STOL aircraft operating from city centre airports
- IAE SuperFan, an IAE V2500 derivative proposed for the Airbus A340 between 1987 and 1992
- Aviadvigatel PD-18R, a derivative of the gearless PD-14, based on its high-temperature core, to be completed by 2020
- Rolls-Royce UltraFan, aimed for a 2025 introduction with a 15:1 bypass ratio and 70:1 overall pressure ratio

### See also

- Ducted fan
- Propfan

#### **Related lists**

List of aircraft engines

## References

#### Notes

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- 3. Lewis Krauskopf (Sep 15, 2014). "GE exec says avoided geared design in jet engine battle with Pratt" (https://www.reuters.com/article/general-electric-united-tech-engine/ge-exec-says-avoided-g eared-design-in-jet-engine-battle-with-pratt-idUSL1N0RG25120140915). Reuters.

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